## **TOYOTA LAND CRUISER 200 / LEXUS LX570**

No.: 5713.2/6 Engine block & gearbox

5714.2/6 Transfer case 5715.3/6 Gearbox

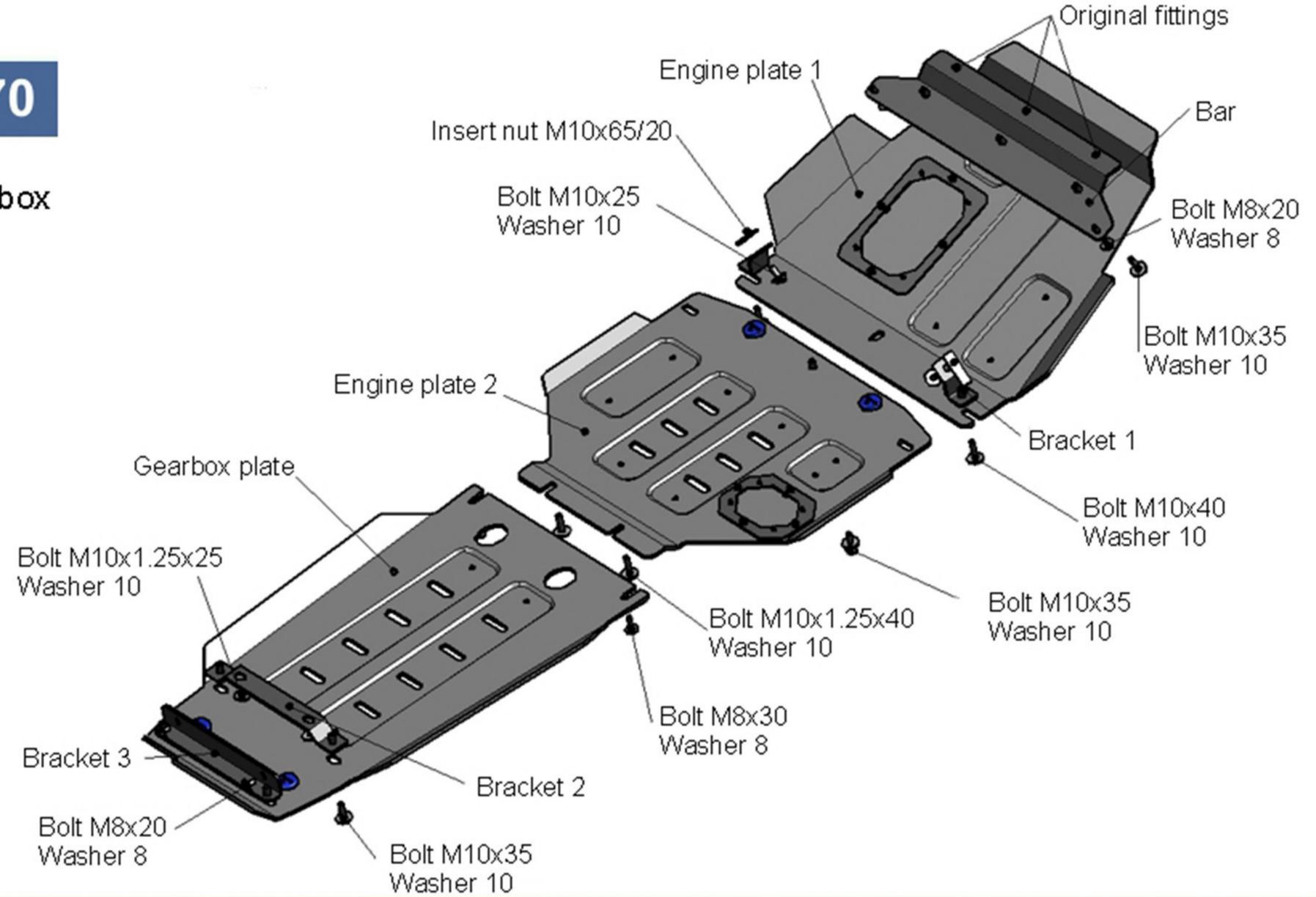
Year: 2008-

Engine: 4.5; 4.7 / 5.7

Transmission: AT

## FITTING KIT

1. Bolt M8x20	4 pc
2. Bolt M8x30	2 pc
3. Bolt M10x25	2 pc
4. Bolt M10x35	6 pc
5. Bolt M10x40	2 pc
6. Bolt M10x1.25x25	2 pc
7. Bolt M10x1.25x40	2 pc
8. Washer 8	6 pc
9. Washer 10	14 pc
10. Insert nut M10x65/20	2 pc
11. Bar	1 pc
12. Bracket 1	2 pc
13. Bracket 2	1 pc
14. Bracket 3	1 pc



## INSTALLATION INSTRUCTIONS

- 1. Remove original guard.
- Mount bar with original fittings.
- 3. Fix brackets 1 to apertures in front suspension bar with insert nuts M10x65/20 and bolts M10x25.
- 4. Mount bracket 3 to cross-bar and fix it with bolts M8x20.
- 5. Fix front end of gearbox plate to original threaded apertures with bolts M8x30, then fix its rear end to bracket with bolts M10x35.
- 6. Mount engine plate 2 over gearbox plate to underframe with bolts M10x1.25x40 and to brackets 1 with bolts M10x40.
- 7. Mount engine plate 1 over engine plate 2, fix it to mounted bar and brackets 1, then connect engine plate together with bolt M10x35.
- 8. Tighten all screws (50 Nm for M10, 30 Nm for M8, 10 Nm for M6). Do not use pneumatic or power tools to tighten.

